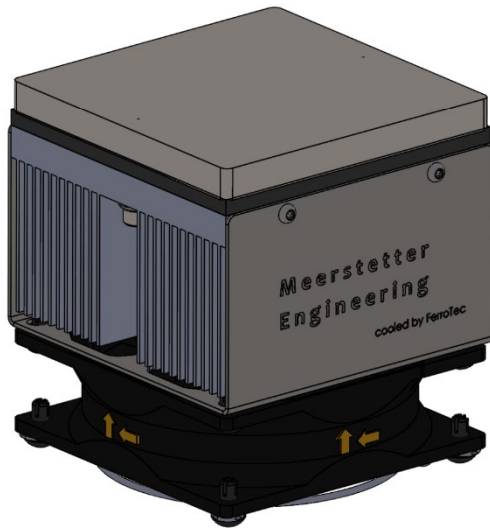


TEC Assembly



Description:

The TEA-1145 Thermoelectric Cooling Assembly: Precision cooling made easy. Designed for simplicity, the TEA-1145 is compact and easy to use. Easily integrate it into your setup and enjoy hassle-free operation and maintenance.

Using thermoelectric principles, this unit can pump out 108W of cooling power with a 0K temperature difference between the hot and cold sides, providing fast and efficient cooling for a handful of tasks. It also maintains a substantial 78°C temperature differential across the Peltier element when not actively cooling, ready to tackle your thermal challenges.

The TEA-1145 offers flexibility with its range of input options, supporting voltages up to 34.3V and currents up to 6A. This adaptability allows seamless integration into different systems, giving you the freedom to achieve optimum cooling performance.

The TEA-1145 is equipped with built-in temperature sensors for both the object and the sink, giving you complete control over your cooling process.

Features

Peltier Characteristics:

- Heat pumping capacity (Q_{max}): 108W
- Temperature difference (dT_{max}): 78°C

Input Characteristics:

- Voltage (U_{max}): up to 34.3V
- Current (I_{max}): up to 6A

Main Features:

- Small, simple, and compact design
- Easy and quick system integration
- Integrated object- and sink-temperature sensors
- Integrated fan with protective cover
- Clear anodized cold plate
- REACH and RoHS compliant

Important Note:

On our website you will also find the matching TEC controllers:

- 1 Channel: [TEC-1091](#)
- 2 Channel: [TEC-1161-4A](#)

General Characteristics

Absolute Maximum Ratings	
Supply voltage (DC)	34.3 V
Supply current (DC)	6 A

Operating Ratings	
Temperature	-10 – 80 °C
Humidity	5 – 95 %, non-condensing

Electrical Characteristics

Unless otherwise noted: $T_A = 25^\circ\text{C}$

Symbol	Parameter	Test Conditions	Min	Typ	Max	Units
Peltier element (TE72001-241-060BS) from data sheet on our website:						
U	Supply voltage	$Q = 0, I = I_{\max}, T = 50^\circ\text{C}$		24	34.3	V
I	Supply current	$Q = 0, dT = dT_{\max}, T = 50^\circ\text{C}$		4	6	A
dT	Heat pumping capacity	$Q = 0, I = I_{\max}, T = 50^\circ\text{C}$		78		°C
Q	Temperature difference	$I = I_{\max}, dT = 0, T = 50^\circ\text{C}$		108		W
Fan (9GA0824P4J001) from data sheet on our website. Depending on the supplier, fan may vary:						
U	Supply voltage		21.6	24	26.4	V
I_{100}	Supply current	D = 100 %		0.28		A
I_{25}	Supply current	D = 25 %		0.06		A
n_{100}	Speed	D = 100 %	6660	7400	8140	min ⁻¹
n_{25}	Speed	D = 25 %	1960	2800	3640	min ⁻¹
n_0	Speed	D = 0 %		0		min ⁻¹
Object-temperature sensor (NTCLE305E4103SB) from data sheet on our website:						
$B_{25/85}$	$B_{25/85}$ -value		3964.1	3984	4003.9	K
R_{25}	Resistance	T = 25 °C	9780.7	10k	10219	Ω
R_{-20}	Resistance	T = -20 °C	93465	96761	100058	Ω
R_{70}	Resistance	T = 70 °C	1717.7	1747.7	1777.6	Ω
Sink-temperature sensor (NTCALUG01A103F161) from data sheet on our website:						
$B_{25/85}$	$B_{25/85}$ -value		3964.1	3984	4003.9	K

Peltier Connector Specifications X11

Used on the TEA assembly:

Description	Color	Female Crimp	Female Housing	Position
TEC (+)	Red	Molex 1053001100	Molex 1053071202	1
TEC (-)	Black			2

Matching receptacle (PCB connectors):

Description	Color	Male Crimp	Male Housing	Position
TEC (+)	Red	-	Molex 1053131202	1
TEC (-)	Black			2

Object-temperature sensor Connector Specifications X21

Used on the TEA assembly:

Description	Color	Female Crimp	Female Housing	Position
Object-NTC	-	Molex 08-50-0102	Molex 22-01-3027	1
	-			2

Matching receptacle (PCB connectors):

Description	Color	Male Crimp	Male Housing	Position
Object-NTC	-	-	Molex 0022053021	1
	-			2

Sink-temperature sensor Connector Specifications X22

Used on the TEA assembly:

Description	Color	Female Crimp	Female Housing	Position
Sink-NTC	-	Molex 08-50-0102	Molex 22-01-3027	1
	-			2

Matching receptacle (PCB connectors):

Description	Color	Male Crimp	Male Housing	Position
Sink-NTC	-	-	Molex 0022053021	1
	-			2

Fan Connector Specifications X31

Used on the TEA assembly:

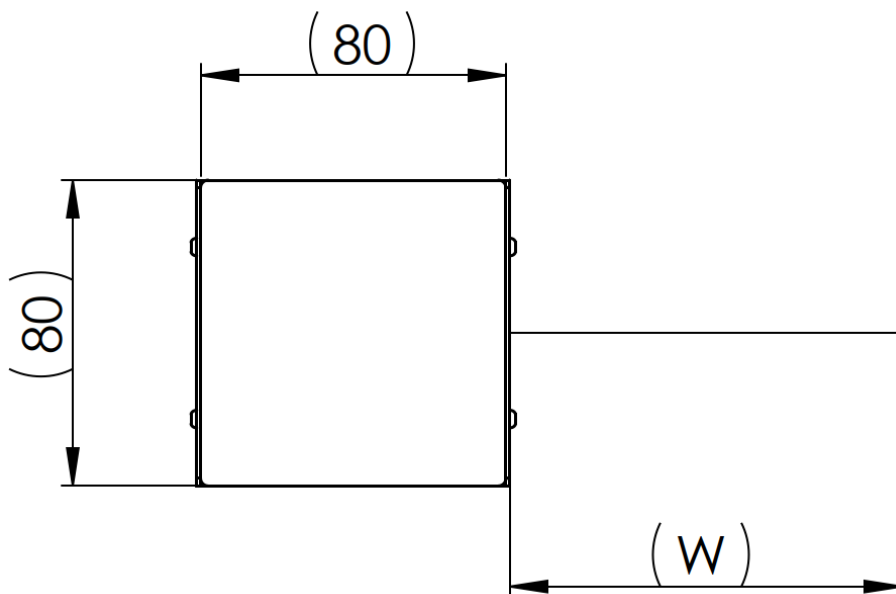
Description	Color	Female Crimp	Female Housing	Position
FAN (-)	Black	Molex 08-50-0102	Molex 22-01-3047	1
FAN (+)	Red			2
FAN (Tacho)	Yellow			3
FAN (PWM)	Blue/Brown			4

Matching receptacle (PCB connectors):

Description	Color	Male Crimp	Male Housing	Position
FAN (-)	Black	-	Molex 470531000	1
FAN (+)	Red			2
FAN (Tacho)	Yellow			3
FAN (PWM)	Blue/Brown			4

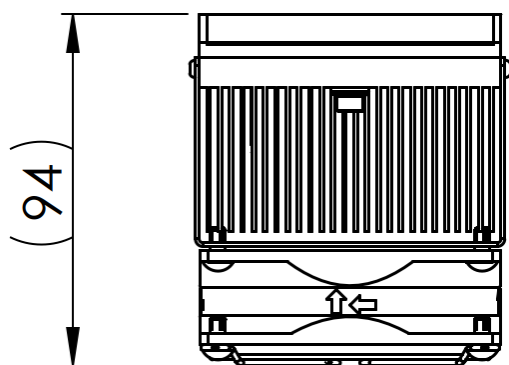
Dimensions

Top View

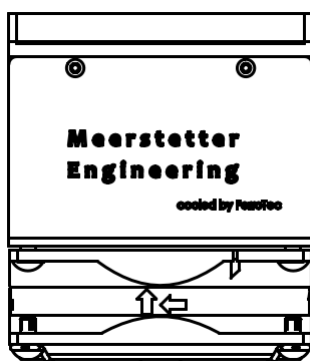


$W = 150\text{mm} \pm 15\text{mm}$


Side View



Front View



The 3D models and more detailed drawings of the cold plate and fan bracket are available on our website. So, you can customise your parts to suit your needs.

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Annex A. Change history

Date of change	Doc/Version	Changed/Approved	Change / Reason
13 September 2023	A	NZ/RK	<ul style="list-style-type: none"> Initial Creation