

**Advanced OEM Laser Diode Driver  
with Laser Power Control [LPC optional]**



**RoHS**  
COMPLIANT

The LDD-1125 is an innovative laser diode driver that contains a specialized current source able to precision-drive laser diodes in continuous / modulated and pulsed or mixed operation. Equipped with optional laser power measurement circuitry (photodiode input), the LDD-1125-LPC can also be operated as a Laser Power Controller.

Core element of the LDD's internal current source is the generation of highly precise 333 ps timing PWM steps that results in high resolution and very low ripple current.

The output is short-circuit safe and can be chopped for up to 40 kHz pulsed-mode operation. Driving low inductive loads, ultra short fall and rise times are achievable.

For ultimate laser diode protection the supervision of critical system values is directly implemented in hardware. This results in very fast switch-off times (<8 μs) in case of limit value violation. The LDD-1125 also monitors laser diode temperature (NTC thermistor input).

The LDD-1125 is fully digitally controlled; its firmware is upgradeable to offer various communication options and to meet specific customer requirements.

Current, laser power [LPC option] and temperature measurement hardware can be calibrated.

For basic applications or device evaluation, only a power supply and a laser diode need to be connected to the LDD-1125. The device can operate stand-alone in current control mode, internal generators (on board) allow for parametric definition of flexible output waveforms.

The included PC-Software (USB / RS485) facilitates configuration, control, monitoring and live diagnosis of the LDD. Current and laser power [LPC option] charting is also available from within the software.

All device settings are saved in non-volatile memory and can be backed up and restored.

For remote / OEM applications, the LDD-1125 may be fully controlled by a system bus that features RS485 communication, pulse, interlock and 6 reserve lines.

The LDD-1125 is part of the LDD-Family of Meerstetter laser diode drivers, which are designed to operate alongside devices of the TEC-Family of Peltier controllers. Both families of drivers share the same system bus protocol, design concept and technology.

**Features**

**-HV (High Voltage) Version:**

- DC Input Voltage: 12-36 V
- Output Voltage: 0-27 V

**Power Stage:**

- Output Current: 0-30 A, <2% Ripple  
Parallel operation on request
- Temperature Coefficient: Typ: 20 ppm/K
- CW Current Resolution: 0.6 mA
- Pulse Generation: CW Chopping
- Pulse Rise Time: 135 ns (L<sub>Load</sub> ~ 10 nH)
- Pulse Frequency: up to 40 kHz

**Laser Power Control (LPC): [LPC option]**

- CW Laser Power Control: Configurable PID
- Start up phase: Fully parameterizable
- LPC Feedback. PD<sub>Current</sub>: up to 4 mA

**Main Features:**

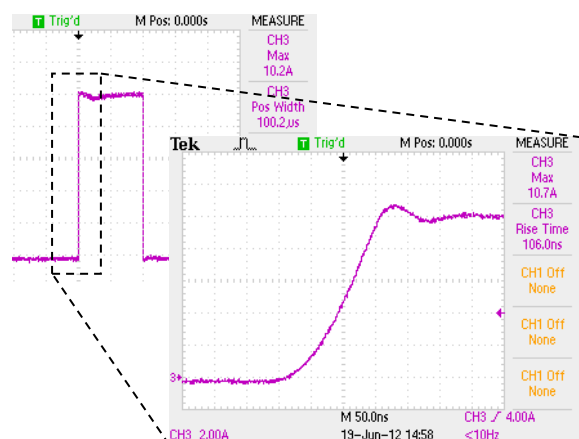
- Internal Generators: Nominal Current, Pulse
- Error: Ultra-Fast Switch-off for optimal LD protection
- Configuration / Diagnosis: on PC (via USB / RS485)
- Dimensions (L x W x H): 120 mm x 90 mm x 18 mm
- Efficiency: >94% (@ >50% Load)
- Cooling: over Base Plate

**Interfaces**

- USB 2.0 1kV isolated (FTDI Chip)
- 2x RS485 / RS422
- NTC for LD Temp.

**Digital I/O, 3.3 V / 5 V**

- Pulse Input
- Pulse Output (Trigger)
- Interlock (Enable)
- Generator Trigger Input



Absolute Maximum Ratings	
Supply voltage (DC)	37 V (SV: 27 V)
Supply current (DC)	25 A (On Board Fuse)
Output current	35 A
Output voltage	V <sub>IN</sub>

Operating Ratings	
System base plate	< 50°C
Operation temperature	0 – 60°C
Storage	-30 – 70°C
Humidity	5 – 95%, non-condensing

### Electrical Characteristics

Unless otherwise noted: T<sub>A</sub> = 25°C, V<sub>IN</sub> = 24 V, V<sub>LD</sub> = 10 V, LDD-1125-SV

Symbol	Parameter	Conditions	Min	Typ	Max	Units
<b>DC Power Supply Input:</b>						
V <sub>IN</sub>	Supply voltage		11.5	36	36.5	V
V <sub>IN</sub>	Supply voltage	LDD-1125-SV	11.5	24	26.5	V
V <sub>IN_RIPPLE</sub>	Ripple tolerance				300	mV <sub>PP</sub>
<b>System Characteristics:</b>						
η <sub>50%</sub>	Power efficiency	@ 50% load		95		%
η <sub>90%</sub>	Power efficiency	@ 90% load		93		%

### Output Characteristics

Unless otherwise noted: T<sub>A</sub> = 25°C, V<sub>IN</sub> = 24 V, V<sub>LD</sub> = 10 V, LDD-1125-SV

Symbol	Parameter	Conditions	Min	Typ	Max	Units
<b>Output CW:</b>						
I <sub>OUT</sub>	Current range		0		30	A
T <sub>coefficient</sub>	Temp. coefficient	I <sub>out</sub> = 30A, T <sub>A</sub> = 25°C - 50°C		20	35	ppm/K
I <sub>OUT_RES</sub>	Current resolution			0.6		mA
I <sub>OUT_RIPPLE</sub>	Current ripple	I <sub>out</sub> > 2A		10	50	mA
V <sub>OUT_MAX</sub>	Diode voltage		0		15	V
V <sub>OUT_MAX</sub>	Diode voltage	LDD-1125-HV, V <sub>IN</sub> = 36V	0		27	V
V <sub>OUT_LIMIT</sub>	Output voltage			V <sub>IN</sub> - 8		V
P <sub>OUT</sub>	Output power	V <sub>LD</sub> = 15 V			450	W
f <sub>CW</sub>	Current change	For L <sub>Load</sub> < 100 nH, higher f <sub>CW</sub> are possible		3		kHz
I <sub>OUT_SLOPE</sub>	Current slope limit	I <sub>out</sub> > 10A		0.2		A/us
<b>Output Pulse:</b>						
t <sub>rise</sub>	Current rise time	L <sub>Load</sub> ~ 10 nH / V <sub>LD</sub> = 2.5 V		135		ns
t <sub>fall</sub>	Current fall time	L <sub>Load</sub> ~ 10 nH / V <sub>LD</sub> = 2.5 V		1200*		ns
t <sub>delay</sub>	Delay pulse/current	L <sub>Load</sub> ~ 10 nH / V <sub>LD</sub> = 2.5 V		800		ns
t <sub>pH_min</sub>	Minimal Pulse High	L <sub>Load</sub> ~ 10 nH / V <sub>LD</sub> = 2.5 V		1		us
t <sub>pL_min</sub>	Minimal Pulse Low	L <sub>Load</sub> ~ 10 nH / V <sub>LD</sub> = 2.5 V		3		us

\* Given by the discharge energy.

### Safety Characteristics

Unless otherwise noted: T<sub>A</sub> = 25°C, V<sub>IN</sub> = 24 V, V<sub>LD</sub> = 10 V

Symbol	Parameter	Comments	Min	Typ	Max	Units
<b>I/O Ports:</b>						
t <sub>OFF_CURRENT</sub>	Overcurrent			6	8	μs
t <sub>OFF_OPVAL</sub>	Operating Values	Voltages, currents		100		μs
t <sub>OFF_SFAIL</sub>	System failure	System status		100		ms

### Laser Diode Temperature Measurement

Unless otherwise noted: T<sub>A</sub> = 25°C, V<sub>IN</sub> = 24 V, NTC = B<sub>25/100</sub> 3988K R<sub>25</sub> 10k

Symbol	Parameter	Comments	Min	Typ	Max	Units
<b>Temperature Measurement</b>						
R <sub>NTC</sub>	NTC Resistance			10		kΩ
T <sub>RANGE</sub>	Temperature Range		-6		150	°C
T <sub>PRECISION</sub>	Temp. Precision	Not calibrated			1.5	°C

### General Purpose Digital I/O Characteristics on X3 (RES1 ... RES8)

Unless otherwise noted:  $T_A = 25^\circ\text{C}$ ,  $V_{IN} = 24\text{ V}$

Symbol	Parameter	Comments	Min	Typ	Max	Units
<b>Input Characteristics:</b>						
$V_{IH}$	Logic high input threshold		2.35			V
$V_{IL}$	Logic low input threshold				0.9	V
$V_{IMAX}$	Maximum input voltage		-0.3		5.5	V
$V_{AN}$	Input voltage range	Analog input	0		3	V
<b>Output Characteristics: (RES1 ... RES4)</b>						
$V_{OH}$	Logic high output voltage		2.9	3.3		V
$V_{OL}$	Logic low output voltage			0	0.4	V
$R_S$	Series Resistor		170	200	230	$\Omega$
<b>Output Characteristics: (RES5 ... RES8)</b>						
$V_{OH}$	Logic high output voltage		2.9	3.3		V
$V_{OL}$	Logic low output voltage			0	0.4	V
$R_S$	Series Resistor		1160	1200	1240	$\Omega$
<b>ESD Protection:</b>						
$V_{PP}$	ESD discharge	IEC61000-4-2			100	kV

### Pulse Operation

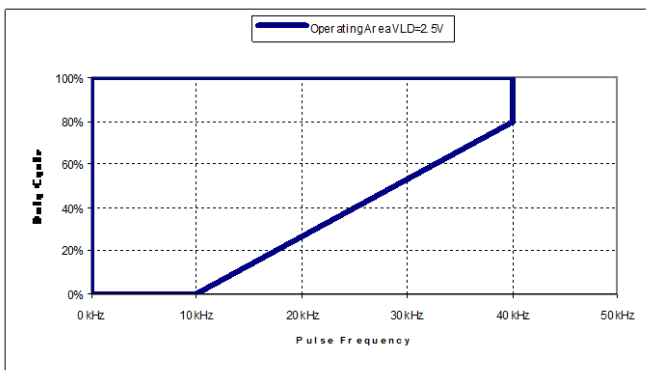
The LDD-1124 is not recommended for Pulse Operation. However in Pulse Operation mode it is very important, that the inductance of the load is as low as possible. The inductance should be well in the low nH range. A rough rule is that every mm cable adds around 1nH inductance.

For optimal performance the following Parameters should be meet.

- $L_{LOAD}$  as low as possible
- $V_{OUT} < 0.5 * V_{IN}$

### Operating Area (Pulse Mode)

Unless otherwise noted:  $T_A = 25^\circ\text{C}$ ,  $V_{IN} = 24\text{ V}$ ,  $V_{LD} = 10\text{ V}$ , LDD-1125-SV



#### Test Conditions:

$T_A = 25^\circ\text{C}$ ,  $V_{IN} = 24\text{ V}$ ,  $I_{LD} = 20\text{ A}$

$V_{LD} = 2.36\text{ V}@20\text{A}$ ,  $R_{LD\_Diff} = 68\text{ m}\Omega$ ,  $L_{LD} = 10\text{ nH}$

Laser diode directly mounted to the screw terminals.

The maximum achievable pulse frequency depends on the connected load's characteristics. The reason for the performance derating for high frequencies and low duty-cycles (bottom-right part of the operating area) are the internal control topology and available FPGA hardware resource.

## Package Outline and Pin Configuration

### Mounting (M3-size Bores, 7.5mm in Length):

M1: x = 4.0 mm, y = 86.0 mm

M2: x = 98.0 mm, y = 86.0 mm

M3: x = 4.0 mm, y = 4.0 mm

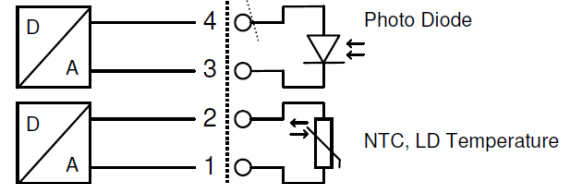
M4: x = 98.0 mm, y = 4.0 mm

### Power Terminals: M4-size Screws

### Pin Descriptions Platform Bus X3:

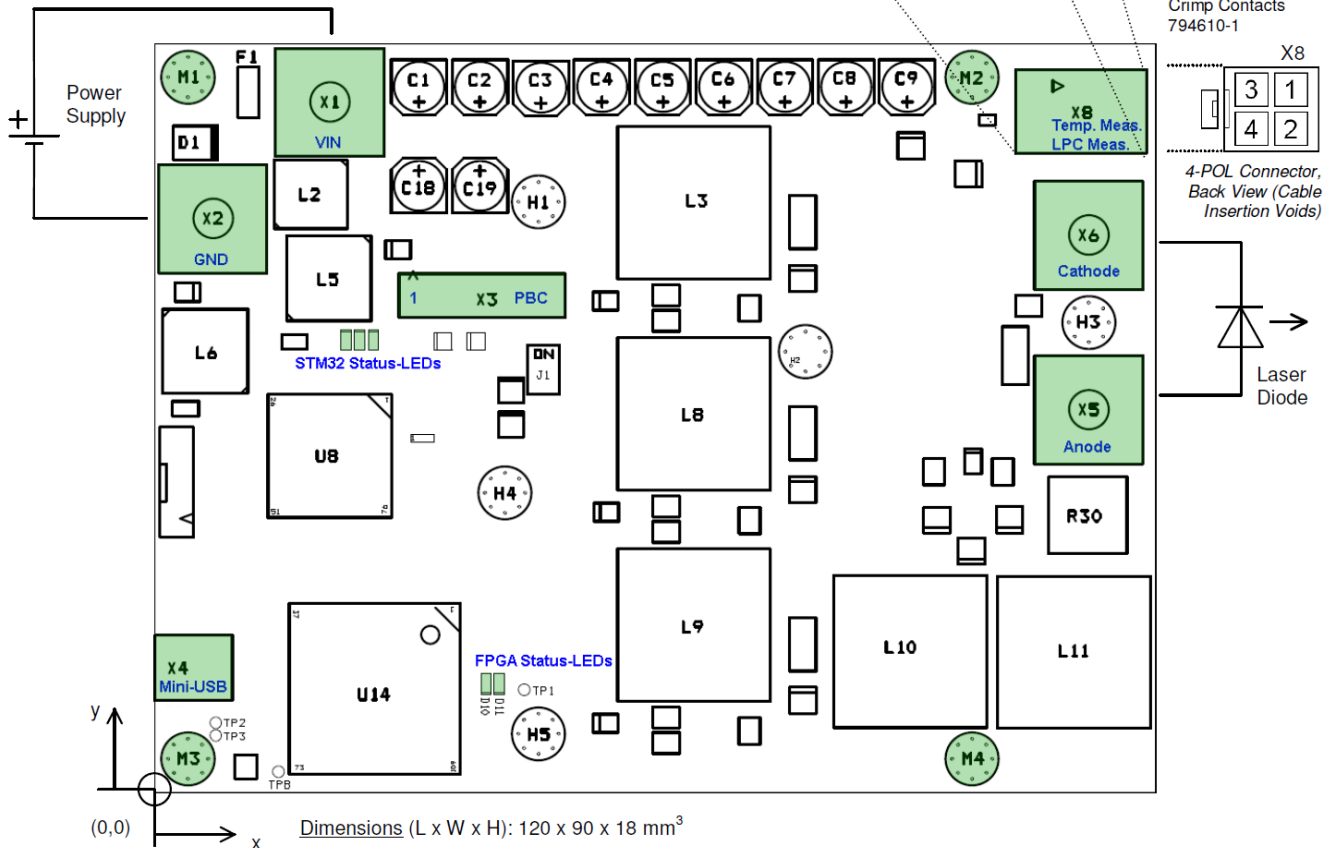
- 1: GND
  - 2: RES1
  - 3: RES2
  - 4: RES3
  - 5: RES4
  - 6: RES5
  - 7: RES6
  - 8: RES7
  - 9: RES8
  - 10: GND
  - 11: RS485\_A1 [120Ω Termination, DIP-Switch J1, 1]
  - 12: RS485\_B1
  - 13: RS485\_A2 [120Ω Termination, DIP-Switch J1, 2]
  - 14: RS485\_B2
- for TYCO Plug 14-POL  
8-215083-4

### LDD Board



for TYCO 4-POL  
Plug Housing  
794617-4

with AWG 20-24  
Crimp Contacts  
794610-1



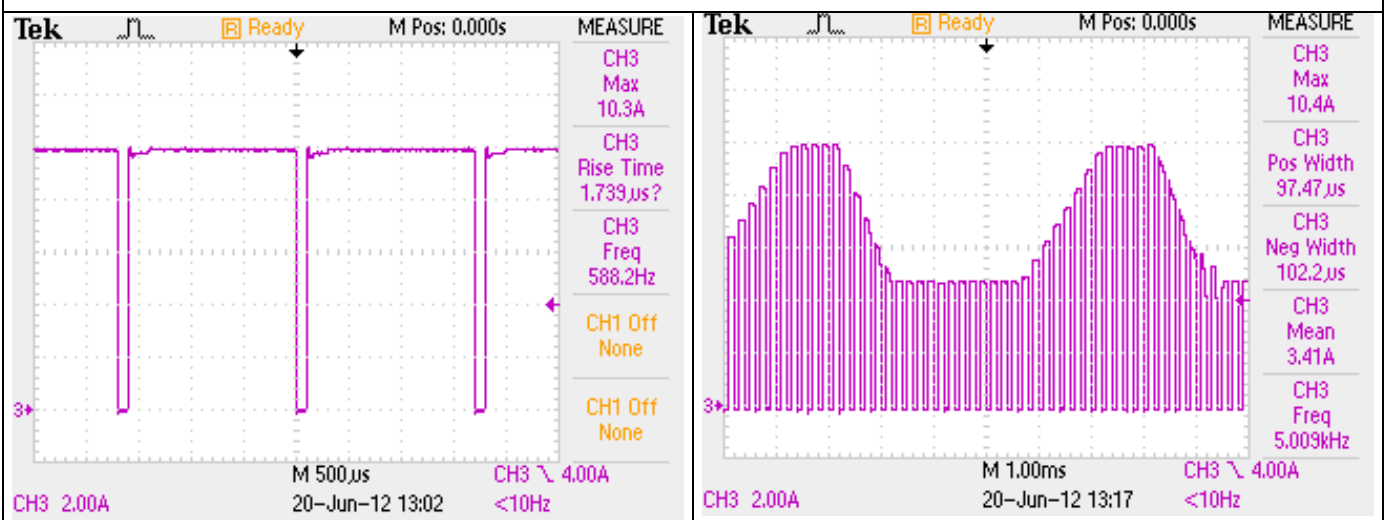
*Laser diode, temperature probes, power supply and connectors not included.*

## Current-Controlled Operation-Modes and Communication Option

The LDD-1125 is an OEM high performance current source that is primarily designed to operate as a fast pulsed laser diode driver but that can also be used in CW mode. It is configured over an industry-standard RS485 or a USB connection, either GUI-driven using the included LDD Service Software, or by direct parameter control using the predefined communication protocol. Basic system status is visually indicated by on-board LEDs, more detailed status information can be polled at any time. The LDD-1125 can operate in a stand-alone configuration as well as in a remotely-controlled manner, with parameters adjusted on the fly. The laser diode driver is current-PID-controlled.

Configuration parameters further include: control source selection, maximum current limits, nominal current ramping, PID controller settings, NTC temperature sensor modeling coefficients, measurement circuitry calibration, error thresholds, communication watchdog, etc. Please refer to the user manual for further information.

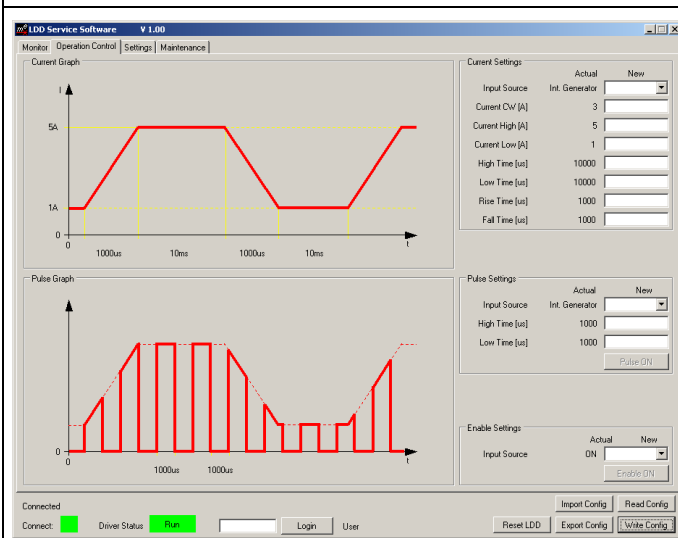
## Typical Current Waveforms



High duty-cycle chopping, unmodulated CW.

High repetition rate chopping, modulated CW.

## LDD Service Software



The included LDD Service Software is a powerful tool that allows monitoring and full configuration of the LDD-1125 via a standard USB or an RS485 connection from a PC running Windows.

This tool is ideal for laboratory setups, product evaluation diagnosis, debugging and commissioning:

- internal generators set up [see. illustration on the left]
- configuration import and export
- data charting with trigger functionality
- error codes and built-in descriptions
- hardware configuration (e.g. calibration)
- maintenance (e.g. firmware upgrades)

Please refer to the laser diode driver user manual for more information on features and system requirements.

CW Current Modulation and Chopping by Internal Generators.

### Laser Power -Controlled Operation-Mode [Devices with LPC Option only]

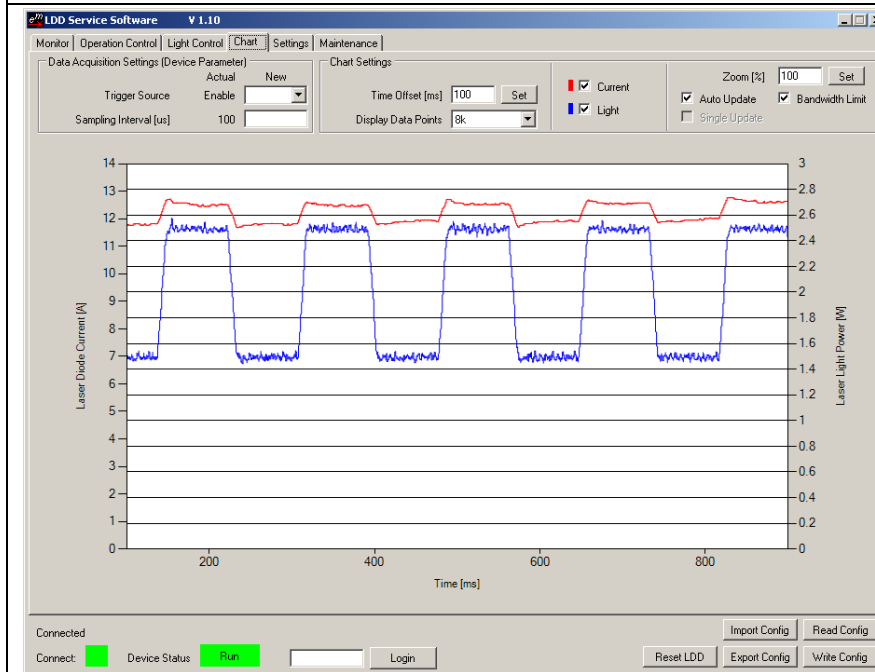
The LDD-1125-LPC is a laser power controller that is based on the LDD-1125, with additional light measurement circuitry (photodiode input). A user-defined 'Light System Scale' factor links the generated photocurrent to the absolute light power. The light PID controller's output is fed to the current controllers input. The nominal light power value may be CW, modulated CW (using internal generation) or remotely controlled. A configurable soft-start feature is available, as well.

### Light Measurement Characteristics [Devices with LPC Option only]

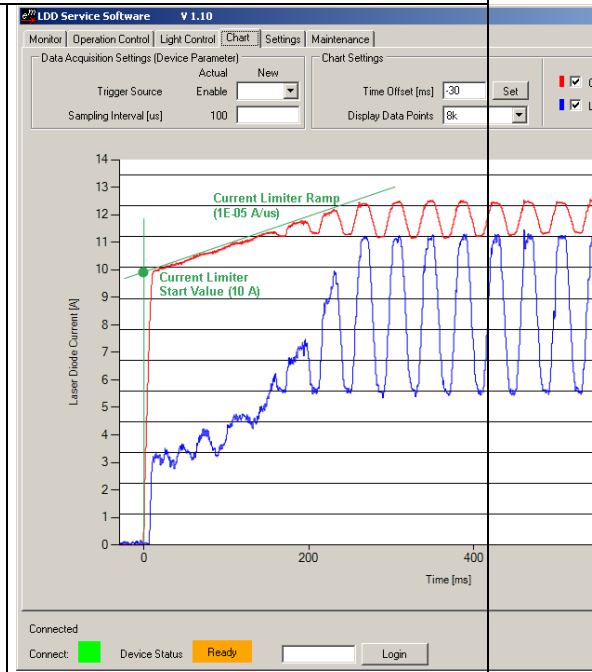
Unless otherwise noted:  $T_A = 25^\circ\text{C}$ ,  $V_{IN} = 24\text{ V}$ ,  $V_{BIAS} = -3.3\text{ V}$

Symbol	Parameter	Comments	Min	Typ	Max	Units
<b>Photodiode Input Characteristics:</b>						
$I_{PD}$	Photodiode current				4	mA
$f_{ADC\_LPC}$	Sampling frequency	@ 16bit		0.5		MSps

### Typical LPC Waveforms



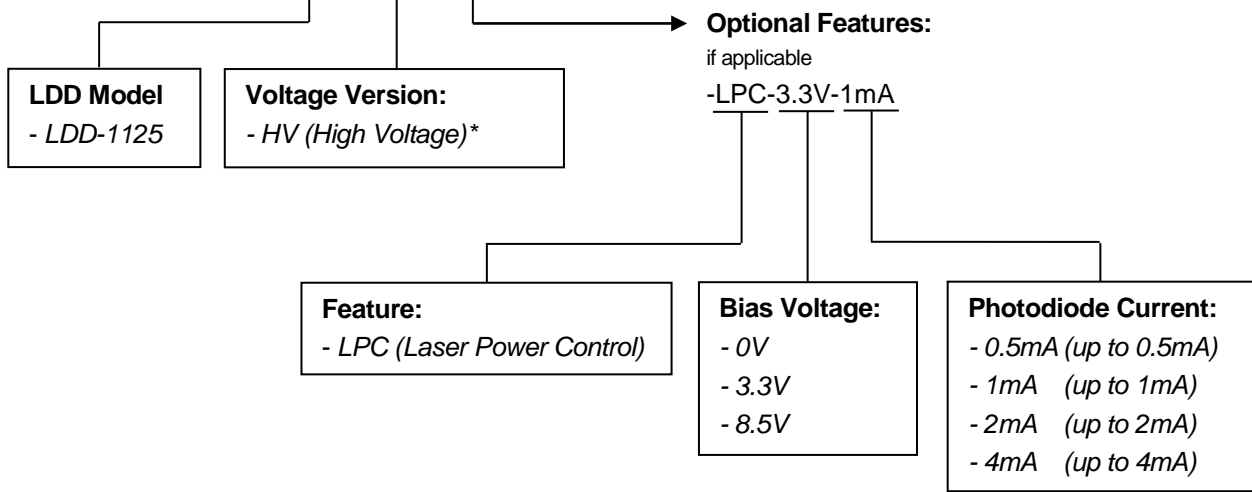
Laser Power Control (blue) and Diode Current (red).



LPC Soft-Start Limitation (green)

### LDD-1125 Ordering Information, Hardware Configuration

Example Configuration: **LDD-1125-HV[-Options]**



\* Standard Version (Stock Item)

Further customization can include digital lines for control, and diagnosis and communication protocol. Please contact Meerstetter Engineering GmbH with your inquiry.

Meerstetter Engineering GmbH  
Schulhausgasse 12  
3113 Rubigen, Switzerland



Phone: +41 31 712 01 01  
Email: [contact@meerstetter.ch](mailto:contact@meerstetter.ch)  
Website: [www.meerstetter.ch](http://www.meerstetter.ch)

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